

View From TV or Supervisors PC

Machine Status for All Departments											
Machines 1-24			Machines 25-48			Machines 49-72			Machines 73-96		
OK Run FPM/Run %	Below FPM/Run %	Bad Job Scan	No Rate	No Oper	No Job No Oper	No Job With Oper	Not Sched				
#3 Slitter Time Down 117	400 0	20 3	2617 Edger	350 0	35 0	2777 Edger	350 0	50 0			
#2 Slitter Time Down 81	400 0	20 15	2636 Edger	300 0	35 0	2624B Edger	0 0	35 0			
#1 Slitter	500 0	25 0	2691 Edger	300 0	35 0	2624A Edger	150 0	35 0			
2803 Edger Time Down 60	300 0	35 31	2734 CTL	150 0	35 0	2800 Edger Time Down 42	350 0	60 70			
2780 Edger	650 0	40 0	2628 Edger	650 0	35 0	2808 Edger Time Down 47	650 0	35 47			
2794 Edger Time Down 44	350 0	35 65	2630 Edger	650 0	35 0	English	6 7	92 100			
2614 Edger	0 0	35 0	2631 Edger	350 0	35 0	Ebner #2	6 6	92 100			
2773 Edger Time Down 55	350 1	35 53	2633 Edger	300 0	35 0	Peco	9 0	35 0			

 You are Running Equal or Better then planned Run Rate Per. Min.

 You are Running Below planned Run Rate Per. Min.

 Machine is not in down and Rate is currently 0.

 Bad Job Scan

 Flashing You are logged on job with NO operator.

 Flashing You are logged Off with Operator still in counter.

 Machine is Not Scheduled.

 Machine running has No Job Or No Operator

Planned Run Rate is Black Actual Run Rate is Blue

Planned Run Time % is Black Actual Run Time % is Blue

Total Time Down Min. Red

 You are Running Equal or Better then planned Run Time %.

 You are Running Below planned Run Time %.